



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1		N.S.S.	CYLINDER BLOCK	1		1
2	22	48340	PIPE PLUG (1/4 IN.)	4		
2	22	48358	PIPE PLUG (3/8 IN.)	2		
3	19	34270	EXPANSION PLUG (1-5/8 IN. DI.	8		
4	17	52190	DOWEL PIN	4		
5	19	94140	EXPANSION PLUG	1		
6	23	85684	BEARING SET	1		
7	25	811528	O-RING (1/2 IN.)	1		
8	431	4734	CAMSHAFT	1		
9		811580	TIMING CHAIN	1		
10	43	811578	CAMSHAFT SPROCKET	1		
11	43	811579	CRANKSHAFT SPROCKET	1		
12	10	35339	BOLT	3		
13	17	35312	DOWEL PIN (1/4 IN. DIA.)	1		
14		811584	LIFTER	16		
15	22	48556	REDUCING BUSHING	2		
16	22	32802	PIPE PLUG	2		
-		<a href="#">807161A</a>	MARINE LONG BLOCK ENGINE (E	1		
-	92	809825	SEALER-RED RTV	1		
-	92	34227	PERFECT SEAL	1		